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RUSTY RED & YELLOW- F

For Steel and Ferrous Metals

DESCRIPTION:

Rusty Red/Yellow- F is a unique formula to develop a very attractive rusted effect on steel parts at room temperature. The resulting color will not be uniform, it will vary in its intensity from a light rust color to a deeper tone. It is widely used on lighting fixtures, lamps, sculptures, signs, hardware, furniture, etc...The surface will not chip, flake or peel.

PREPARATION:

Parts must be free of grease, alkalinity or acid when the **Rusty solution** is applied. Parts must be thoroughly cleaned and deoxidized prior to blackening. **Cleaner 104** is recommended for removing heavy oils and oxidation. Do not use petroleum-degreasing solvents that leave a residue on the surface. Rinse thoroughly with over flowing cold water to remove residual cleaners and dust. It is important that alkaline cleaners are completely rinsed off prior to blackening.

IMPORTANT: Triple- S does **NOT** recommend using any sort of alcohol, solvent, acid or degreaser to clean parts prior to solution application. **Cleaner 104** is a great cleaner to ready parts for either **Rusty solution** or even powdered cleaners such as **Ajax** or **Comet** can also be used. Use the cleaner in conjunction with a scotch brite pad and apply medium strength scrubbing to prepare the part then thoroughly rinse with fresh water. **Cleaner 104** run off should be contained and disposed of as per local hazmat disposal laws.

APPLICATION:

Clean the piece first with **Cleaner #104**. Rinse with water and let the surface dry. Apply either **Rusty solution** with brush, dip or spray 5-10 seconds and let it react. The desired finish will develop over the next few hours, as the piece continues to dry. (If you rinse the piece after **Rusty Red-F** application, the resulting color will be a nice pinkish, copper look). Once dry, lacquer the part with **WSL- 55**, **Trilac-747** or **AL-70** and let it air dry.

CAUTION:

Avoid contact with skin or eyes. Contact with skin or eyes may cause irritation and/or burning sensation. Protective clothing, rubber gloves and a face shield should be worn when handling.
Do not take internally!

FIRST AID:

In case of skin contact, wash skin with large amounts of fresh water. In case of eye contact flush immediately with large amount of fresh water for at least 15 minutes and ***Call a Physician Immediately!***

DISPOSAL:

Contaminated product soil, water container residues and spill clean-up materials may be hazardous wastes. Avoid contact water. Comply with local, state and federal regulations concerning solid or hazardous waste disposal and or container disposal.

The information stated herein is based on information and tests we believe to be reliable. The accuracy or completeness thereof is not guaranteed. Since conditions of use are outside our control, user shall, before using, determine the suitability of the product for his intended use and user assumes all risk and liability in connection therewith.